

**PGJ12.MH28136
Printing Materials - Component**

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See General Information for Printing Materials - Component

INDUSTRIAL LABELING SYSTEMS CORP

MH28136

10 KIDDER RD
CHELMSFORD, MA 01824 USA

Label materials suitable for additional printing using one or more of the following inks.

Inks

1 - ILS "RB-3000" and "RB-8000" thermal transfer ribbons.

2 - Astro-Med "RF", "RY", Advent "AD-501", Armor "AXR-7+", "AXR600", "APR5", "AXR8", "AXR800", Dai Nippon "R-300", "DNP R-510", General "SD-011A", ICS "2000", "2099", "4099", "Sigma P/CC2000", "4099-1", "4099-1+", Iimak "R2 Prime", "SH-36", "SP-330", "Primark/PM-255", UBI "HR03", "HR04", "HR06", Japan Pulp and Paper "JP Resin 1", NCR "Promark", "Promark 3", "Matrix", "Resin Max", Regma "51053", Ricoh "B-110A", "B-110C", "B-110CX", "120 EC", "B-120 EC" Sony "4065", "4070", "5070", "5075", "4075", "4570", "3071" (Red), "3072" (Blue), "3077" (Gold), "Signature Series Resin", Union Chemicar UCA "US150", "US300", Zebra "5095", "5100", "5463", "Z-3100", "Z-1400", "Z-4100" thermal transfer ribbons.

3 - Advent Thermal Transfer "R91", Armor "AXR-7+", "AXR-600", Astro-Med "RD", "RF", "R5", Atech Systems "HS-3", Dai Nippon "DNP R-510", General "SD-011A", ICS "2000", "2099", "CC-4099", Iimak "SH-36", "SP-330", "Primark/PM-255", Intermec "054048-4", "053258-3", "E05733", "E05734", "E05735", "E05736", "E05737", "E05738", "E05739", "E05740", "E07530", "E07531", "E07532", "E07533", "E07534", "E07535", "E07536", Japan Pulp and Paper "JP Resin 1", Japan Pulp and Paper GmbH "Sigma P", Monarch "9446", NCR "Promark", "Promark 3", "Matrix", and "Resin Max", Regma "51053", Ricoh "B110-C", "B110CX", "120 EC", RJS "Thermax Q", Sato "Premier 1", Sony "4070", "4072", "4075", "4570", "5070", "5075", "Signature Series Resin", United Barcode Industries "HS-3", UBI "HR03", UBI "HR04", Union Chemicar UCA "US150", "US300" Zebra "5175", "5095", "5100", "5463", "Z-1400", "Z-4100", "Z-3100" thermal transfer ribbons

4 - Kurz "K-300" black, "K-500" black, "K-501" black, "K-550" Mars red, "K-550" red, "K-550" Dark blue, "K-550" green, "K-550" brown, "K-550" yellow and Resin Silver thermal transfer ribbons.

5 - Dai Nippon "R-510" (White), Sony "3075" (White) and Sony "3370" (White) thermal transfer ribbons.

6 - Kurz "K-550" (white), Sony "3075" (White) and Sony "3370" (White) thermal transfer ribbons.

7 - ILS "RB-7000" thermal transfer ribbon.

Pressure-sensitive systems:

Model Dsg.	Application Surface	Max Temp (C)	Min Temp (C)	Indoor Use	Outdoor Use	Additional Conditions
Printed label dsg: ILS-335, ILS-335/ILS-335 Inks: 7						
	Acrylic paint (AC PT)	80	-	X	-	-
	Acrylonitrile butadiene styrene (ABS)	80	-	X	-	-
	Alkyd paint (AK PT)	80	-	X	-	-
	Aluminum (AL)	80	-	X	-	-
	Galvanized steel (GS)	80	-	X	-	-
	Polyester paint (PER PT)	80	-	X	-	-
	Polyethylene (PE)	80	-	X	-	-
	Polyphenylene oxide/ether (PPOX)	80	-	X	-	-
	Polypropylene (PP)	80	-	X	-	-
	Polystyrene (PS)	80	-	X	-	-
	Polyvinyl chloride (PVC)	80	-	X	-	-
	Stainless steel (SS)	80	-	X	-	-
	Epoxy paint (EP PT)	60	-	X	-	-
Unprinted stock dsg: ILS207, ILS217 Inks: 1, 2						
	Acrylic paint (AC PT)	150	-40	X	X	-
	Alkyd paint (AK PT)	150	-40	X	X	-
	Aluminum (AL)	150	-40	X	X	-
	Epoxy paint (EP PT)	150	-40	X	X	-
	Epoxy/urethane powder paint blend	150	-40	X	X	-
	Galvanized steel (GS)	150	-40	X	X	-
	Polyester paint (PER PT)	150	-40	X	X	-

Polyester powder paint (PER PDR PT)	150	-40	X	X	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Melamine (ME)	100	-40	X	X	-
Nylon - polyamide (PA)	100	-40	X	X	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-
Unsaturated polyester - thermoset (UP)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-
Polybutylene terephthalate (PBT)	80	-40	X	X	-
Polycarbonate (PC)	80	-40	X	X	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	X	-

Unprinted stock dsg: **ILS207L**
Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	X	-
Alkyd paint (AK PT)	150	-40	X	X	-
Aluminum (AL)	150	-40	X	X	-
Epoxy paint (EP PT)	150	-40	X	X	-
Epoxy powder paint (EP PDR PT)	150	-40	X	X	-
Galvanized steel (GS)	150	-40	X	X	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-

Melamine (ME)	100	-40	X	X	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-
Unsaturated polyester - thermoset (UP)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-

Label or stock dsg/overlamination dsg*: **ILS207LP/ILS225**
Inks: 1, 3, 4, 6

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-
Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-

Printed label dsg: **ILS207LPA**
Inks: 1, 2, 5

Acrylic paint (AC PT)	125	-40	X	-	-
Alkyd paint (AK PT)	125	-40	X	-	-
Aluminum (AL)	125	-40	X	-	-

Epoxy paint (EP PT)	125	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Galvanized steel (GS)	125	-40	X	-	-
Polyester paint (PER PT)	125	-	X	-	-
Polyester powder paint (PER PDR PT)	125	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	125	-	X	-	-
Porcelain (PRCLN)	125	-40	X	-	-
Stainless steel (SS)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-

Printed label dsg: **ILS207LPB**
Inks: 1, 2, 5

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-	X	-	-
Polyester powder paint (PER PDR PT)	100	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-	X	-	-

Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS207LPC/ILS225**
Inks: 1, 2, 4, 6

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-	X	-	-
Polyester powder paint (PER PDR PT)	100	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-

Printed label dsg: **ILS207P, ILS217P**
Inks: 1, 2

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-

Epoxy/urethane powder paint blend	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-40	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polycarbonate (PC)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS207P/ILS225, ILS217P/ILS225**

Inks: 1, 3, 4

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-
Epoxy/urethane powder paint blend	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-40	X	-	-

Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polycarbonate (PC)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS207PA, ILS217PA**
Inks: 1, 2

Acrylic paint (AC PT)	125	-40	X	-	-
Alkyd paint (AK PT)	125	-40	X	-	-
Aluminum (AL)	125	-40	X	-	-
Epoxy paint (EP PT)	125	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Epoxy/urethane powder paint blend	125	-40	X	-	-
Galvanized steel (GS)	125	-40	X	-	-
Polyester paint (PER PT)	125	-40	X	-	-
Polyester powder paint (PER PDR PT)	125	-40	X	-	-
Porcelain (PRCLN)	125	-40	X	-	-
Stainless steel (SS)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-

Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polycarbonate (PC)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS207PB, ILS217PB**
Inks: 1, 2

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint blend	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-

Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polycarbonate (PC)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg* : **ILS207PC/ILS225, ILS217PC/ILS225**
Inks: 1, 3, 4

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint blend	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polycarbonate (PC)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-

Polystyrene (PS)	80	-40	X	-	-
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Unprinted stock dsg: **ILS217L**
Inks: 1, 2

Acrylic paint (AC PT)	150	-40	X	X	-
Alkyd paint (AK PT)	150	-40	X	X	-
Aluminum (AL)	150	-40	X	X	-
Epoxy paint (EP PT)	150	-40	X	X	-
Epoxy powder paint (EP PDR PT)	150	-40	X	X	-
Galvanized steel (GS)	150	-40	X	X	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-
Melamine (ME)	100	-40	X	X	-
Nylon - polyamide (PA)	100	-40	X	X	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-
Unsaturated polyester - thermoset (UP)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-
Polyethylene (PE)	60	-	X	-	-

Printed label dsg: **ILS217LP**
Inks: 1, 2

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-
Epoxy powder paint (EP PDR PT)	150	-40	X	-	-

Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polyethylene (PE)	60	-	X	-	-

Label or stock dsg/overlamination dsg*: **ILS217LP/ILS225**
Inks: 1, 3, 4

Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-
Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-

Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polyethylene (PE)	60	-	X	-	-

Printed label dsg: **ILS217LPA**
Inks: 1, 2

Alkyd paint (AK PT)	125	-40	X	-	-
Aluminum (AL)	125	-40	X	-	-
Epoxy paint (EP PT)	125	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Galvanized steel (GS)	125	-40	X	-	-
Polyester paint (PER PT)	125	-	X	-	-
Polyester powder paint (PER PDR PT)	125	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	125	-	X	-	-
Porcelain (PRCLN)	125	-40	X	-	-
Stainless steel (SS)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polyethylene (PE)	60	-	X	-	-

Printed label dsg: **ILS217LPB**
Inks: 1, 2

Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-

Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-	X	-	-
Polyester powder paint (PER PDR PT)	100	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polyethylene (PE)	60	-	X	-	-

Unprinted stock dsg: **ILS219**
Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	X	-
Alkyd paint (AK PT)	150	-40	X	X	-
Aluminum (AL)	150	-40	X	X	-
Epoxy paint (EP PT)	150	-40	X	X	-
Epoxy/urethane powder paint blend	150	-40	X	X	-
Galvanized steel (GS)	150	-40	X	X	-
Polyester paint (PER PT)	150	-40	X	X	-
Polyester powder paint (PER PDR PT)	150	-40	X	X	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-

Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-
Polycarbonate (PC)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-
Melamine (ME)	80	-40	X	X	-
Nylon - polyamide (PA)	80	-40	X	X	-
Polybutylene terephthalate (PBT)	80	-40	X	X	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	X	-
Unsaturated polyester - thermoset (UP)	80	-40	X	X	-

Unprinted stock dsg: **ILS219L**

Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	X	-
Alkyd paint (AK PT)	150	-40	X	X	-
Aluminum (AL)	150	-40	X	X	-
Epoxy paint (EP PT)	150	-40	X	X	-
Epoxy powder paint (EP PDR PT)	150	-40	X	X	-
Galvanized steel (GS)	150	-40	X	X	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-
Melamine (ME)	100	-40	X	X	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-

Unsaturated polyester - thermoset (UP)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-
Nylon - polyamide (PA)	80	-40	X	X	-

Printed label dsg: **ILS219LP**
Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-
Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Nylon - polyamide (PA)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS219LP/ILS225**
Inks: 1, 3, 4, 6

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-

Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Nylon - polyamide (PA)	80	-40	X	-	-

Printed label dsg: **ILS219LPA**
Inks: 1, 2, 5

Acrylic paint (AC PT)	125	-40	X	-	-
Alkyd paint (AK PT)	125	-40	X	-	-
Aluminum (AL)	125	-40	X	-	-
Epoxy paint (EP PT)	125	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Galvanized steel (GS)	125	-40	X	-	-
Polyester paint (PER PT)	125	-	X	-	-
Polyester powder paint (PER PDR PT)	125	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	125	-	X	-	-
Porcelain (PRCLN)	125	-40	X	-	-
Stainless steel (SS)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-

Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Nylon - polyamide (PA)	80	-40	X	-	-

Printed label dsg: **ILS219LPB**

Inks: 1, 2, 5

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-	X	-	-
Polyester powder paint (PER PDR PT)	100	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Nylon - polyamide (PA)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS219LPC/ILS225**

Inks: 1, 3, 4, 6

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-

Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-	X	-	-
Polyester powder paint (PER PDR PT)	100	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Nylon - polyamide (PA)	80	-40	X	-	-

Printed label dsg: **ILS219P**
Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-
Epoxy/urethane powder paint blend	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-40	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-

Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS219P/ILS225**

Inks: 1, 3, 4, 6

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-
Epoxy/urethane powder paint blend	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-40	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-

Polycarbonate (PC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS219PA**

Inks: 1, 2, 5

Acrylic paint (AC PT)	125	-40	X	-	-
Alkyd paint (AK PT)	125	-40	X	-	-
Aluminum (AL)	125	-40	X	-	-
Epoxy paint (EP PT)	125	-40	X	-	-
Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Epoxy/urethane powder paint blend	125	-40	X	-	-
Galvanized steel (GS)	125	-40	X	-	-
Polyester paint (PER PT)	125	-40	X	-	-
Polyester powder paint (PER PDR PT)	125	-40	X	-	-
Porcelain (PRCLN)	125	-40	X	-	-
Stainless steel (SS)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-

Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS219PB**

Inks: 1, 2, 5

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint blend	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS219PC/ILS225**

Inks: 1, 3, 4, 6

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint blend	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Unprinted stock dsg: **ILS320**
Inks: 1, 2

Acrylic paint (AC PT)	150	-40	X	X	-
Alkyd paint (AK PT)	150	-40	X	X	-
Aluminum (AL)	150	-40	X	X	-
Epoxy paint (EP PT)	150	-40	X	X	-

Epoxy powder paint (EP PDR PT)	150	-40	X	X	-
Epoxy/urethane powder paint blend	150	-23	X	X	-
Galvanized steel (GS)	150	-40	X	X	-
Polyester paint (PER PT)	150	-40	X	X	-
Polyester powder paint (PER PDR PT)	150	-23	X	X	-
Polyurethane powder paint (PUR PDR PT)	150	-23	X	X	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-
Melamine (ME)	100	-40	X	X	-
Nylon - polyamide (PA)	100	-40	X	X	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-
Polycarbonate (PC)	100	-40	X	X	-
Polyethylene (PE)	100	-40	X	X	-
Polyvinyl chloride (PVC)	100	-40	X	X	-
Unsaturated polyester - thermoset (UP)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	X	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	X	-

Printed label dsg: **ILS320P**

Inks: 1, 2

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-

Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Epoxy/urethane powder paint (blend)	150	-23	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-23	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-23	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS320P/ILS225**

Inks: 1, 3, 4

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-

Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Epoxy/urethane powder paint (blend)	150	-23	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-23	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-23	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS320PA**

Inks: 1, 2

Acrylic paint (AC PT)	125	-40	X	-	-
Alkyd paint (AK PT)	125	-40	X	-	-
Aluminum (AL)	125	-40	X	-	-
Epoxy paint (EP PT)	125	-40	X	-	-

Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Epoxy/urethane powder paint blend	125	-23	X	-	-
Galvanized steel (GS)	125	-40	X	-	-
Polyester paint (PER PT)	125	-40	X	-	-
Polyester powder paint (PER PDR PT)	125	-23	X	-	-
Polyurethane powder paint (PUR PDR PT)	125	-23	X	-	-
Porcelain (PRCLN)	125	-40	X	-	-
Stainless steel (SS)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS320PB**

Inks: 1, 2

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-

Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint (blend)	100	-23	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-23	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-23	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS320PC/ILS225**

Inks: 1, 3, 4

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-

Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint (blend)	100	-23	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-23	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-23	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Unprinted stock dsg: **ILS324**

Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	X	-
Alkyd paint (AK PT)	150	-40	X	X	-
Aluminum (AL)	150	-40	X	X	-
Epoxy paint (EP PT)	150	-40	X	X	-

Epoxy powder paint (EP PDR PT)	150	-40	X	X	-
Epoxy/urethane powder paint blend	150	-23	X	X	-
Galvanized steel (GS)	150	-40	X	X	-
Polyester paint (PER PT)	150	-40	X	X	-
Polyester powder paint (PER PDR PT)	150	-23	X	X	-
Polyurethane powder paint (PUR PDR PT)	150	-23	X	X	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-
Melamine (ME)	100	-40	X	X	-
Nylon - polyamide (PA)	100	-40	X	X	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-
Polycarbonate (PC)	100	-40	X	X	-
Polyethylene (PE)	100	-40	X	X	-
Polyvinyl chloride (PVC)	100	-40	X	X	-
Unsaturated polyester - thermoset (UP)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	X	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	X	-

Printed label dsg: **ILS324P, ILS325P**
Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-

Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Epoxy/urethane powder paint (blend)	150	-23	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-23	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-23	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS324P/ILS225, ILS325P/ILS225**

Inks: 1, 3, 4, 6

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-

Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Epoxy/urethane powder paint (blend)	150	-23	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-40	X	-	-
Polyester powder paint (PER PDR PT)	150	-23	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-23	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS324PA, ILS325PA**

Inks: 1, 2, 5

Acrylic paint (AC PT)	125	-40	X	-	-
Alkyd paint (AK PT)	125	-40	X	-	-
Aluminum (AL)	125	-40	X	-	-
Epoxy paint (EP PT)	125	-40	X	-	-

Epoxy powder paint (EP PDR PT)	125	-40	X	-	-
Epoxy/urethane powder paint blend	125	-23	X	-	-
Galvanized steel (GS)	125	-40	X	-	-
Polyester paint (PER PT)	125	-40	X	-	-
Polyester powder paint (PER PDR PT)	125	-23	X	-	-
Polyurethane powder paint (PUR PDR PT)	125	-23	X	-	-
Porcelain (PRCLN)	125	-40	X	-	-
Stainless steel (SS)	125	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Printed label dsg: **ILS324PB, ILS325PB**

Inks: 1, 2, 5

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-

Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint (blend)	100	-23	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-23	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-23	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **ILS324PC/ILS225, ILS325PC/ILS225**

Inks: 1, 3, 4, 6

Acrylic paint (AC PT)	100	-40	X	-	-
Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-

Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Epoxy/urethane powder paint (blend)	100	-23	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polycarbonate (PC)	100	-40	X	-	-
Polyester paint (PER PT)	100	-40	X	-	-
Polyester powder paint (PER PDR PT)	100	-23	X	-	-
Polyethylene (PE)	100	-40	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-23	X	-	-
Polyvinyl chloride (PVC)	100	-40	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-
Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	-	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	-	-

Unprinted stock dsg: **ILS325**

Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	X	-
Alkyd paint (AK PT)	150	-40	X	X	-
Aluminum (AL)	150	-40	X	X	-
Epoxy paint (EP PT)	150	-40	X	X	-

Epoxy powder paint (EP PDR PT)	150	-40	X	X	-
Epoxy/urethane powder paint blend	150	-23	X	X	-
Galvanized steel (GS)	150	-40	X	X	-
Polyester paint (PER PT)	150	-40	X	X	-
Polyester powder paint (PER PDR PT)	150	-23	X	X	-
Polyurethane powder paint (PUR PDR PT)	150	-23	X	X	-
Porcelain (PRCLN)	150	-40	X	X	-
Stainless steel (SS)	150	-40	X	X	-
Melamine (ME)	100	-40	X	X	-
Nylon - polyamide (PA)	100	-40	X	X	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	X	-
Polycarbonate (PC)	100	-40	X	X	-
Polyethylene (PE)	100	-40	X	X	-
Polyvinyl chloride (PVC)	100	-40	X	X	-
Unsaturated polyester - thermoset (UP)	100	-40	X	X	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	X	-
EPDM rubber	80	-40	X	-	-
Polybutylene terephthalate (PBT)	80	-40	X	X	-
Polypropylene (PP)	80	-	X	-	-
Polystyrene (PS)	80	-40	X	X	-

Printed label dsg: **IS207LP**

Inks: 1, 2, 5

Acrylic paint (AC PT)	150	-40	X	-	-
Alkyd paint (AK PT)	150	-40	X	-	-
Aluminum (AL)	150	-40	X	-	-
Epoxy paint (EP PT)	150	-40	X	-	-


Epoxy powder paint (EP PDR PT)	150	-40	X	-	-
Galvanized steel (GS)	150	-40	X	-	-
Polyester paint (PER PT)	150	-	X	-	-
Polyester powder paint (PER PDR PT)	150	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	150	-	X	-	-
Porcelain (PRCLN)	150	-40	X	-	-
Stainless steel (SS)	150	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-

Label or stock dsg/overlamination dsg*: **LS217LPC/ILS225**
Inks: 1, 3, 4

Alkyd paint (AK PT)	100	-40	X	-	-
Aluminum (AL)	100	-40	X	-	-
Epoxy paint (EP PT)	100	-40	X	-	-
Epoxy powder paint (EP PDR PT)	100	-40	X	-	-
Galvanized steel (GS)	100	-40	X	-	-
Melamine (ME)	100	-40	X	-	-
Nylon - polyamide (PA)	100	-40	X	-	-
Phenolic - Phenol Formaldehyde (PH)	100	-40	X	-	-
Polyester paint (PER PT)	100	-	X	-	-
Polyester powder paint (PER PDR PT)	100	-	X	-	-
Polyurethane powder paint (PUR PDR PT)	100	-	X	-	-
Porcelain (PRCLN)	100	-40	X	-	-

Stainless steel (SS)	100	-40	X	-	-
Unsaturated polyester - thermoset (UP)	100	-40	X	-	-
Acrylonitrile butadiene styrene (ABS)	80	-40	X	-	-
Polyethylene (PE)	60	-	X	-	-

* - Printing is to be performed on the label or stock then the overlamination is applied.

Marking: Company name, model designation and Recognized Component Mark, 

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